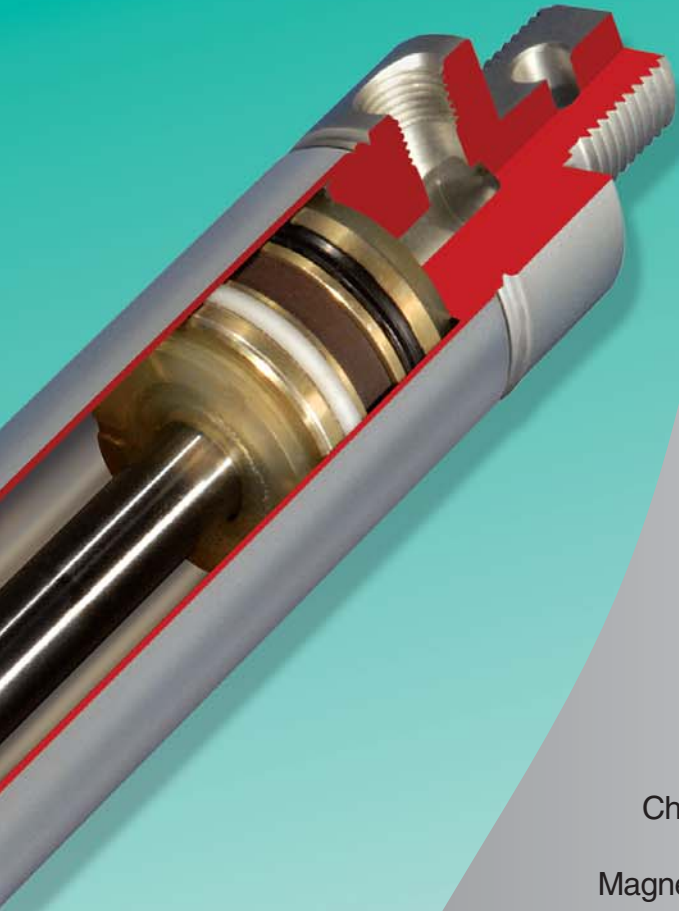




Air Cylinder

# Series NCM



Now available in 8 different bore sizes, 7/16" to 2".

5 Actuation options available:

- Double Acting, Single Rod
- Double Acting, Double Rod
- Non-rotating Rod
- Single Acting, Spring Return
- Single Acting, Spring Extend

A wide variety of mounting configurations:

- Front Nose Mount
- Rear Pivot Mount
- Double End Mount
- Block Mount
- Foot Mount (optional brackets)

Chrome plated carbon steel piston rod improves corrosion resistance. Stainless steel 304 is available for further protection.

Available bumper for increased kinetic energy absorption, increased life cycles, and decreased noise.

Piston is crimped to rod to achieve tighter clearances and reduce piston rod deflection.

Chromated aluminum piston improves corrosion resistance.

Magnetic actuated limit switches are available as a standard option.

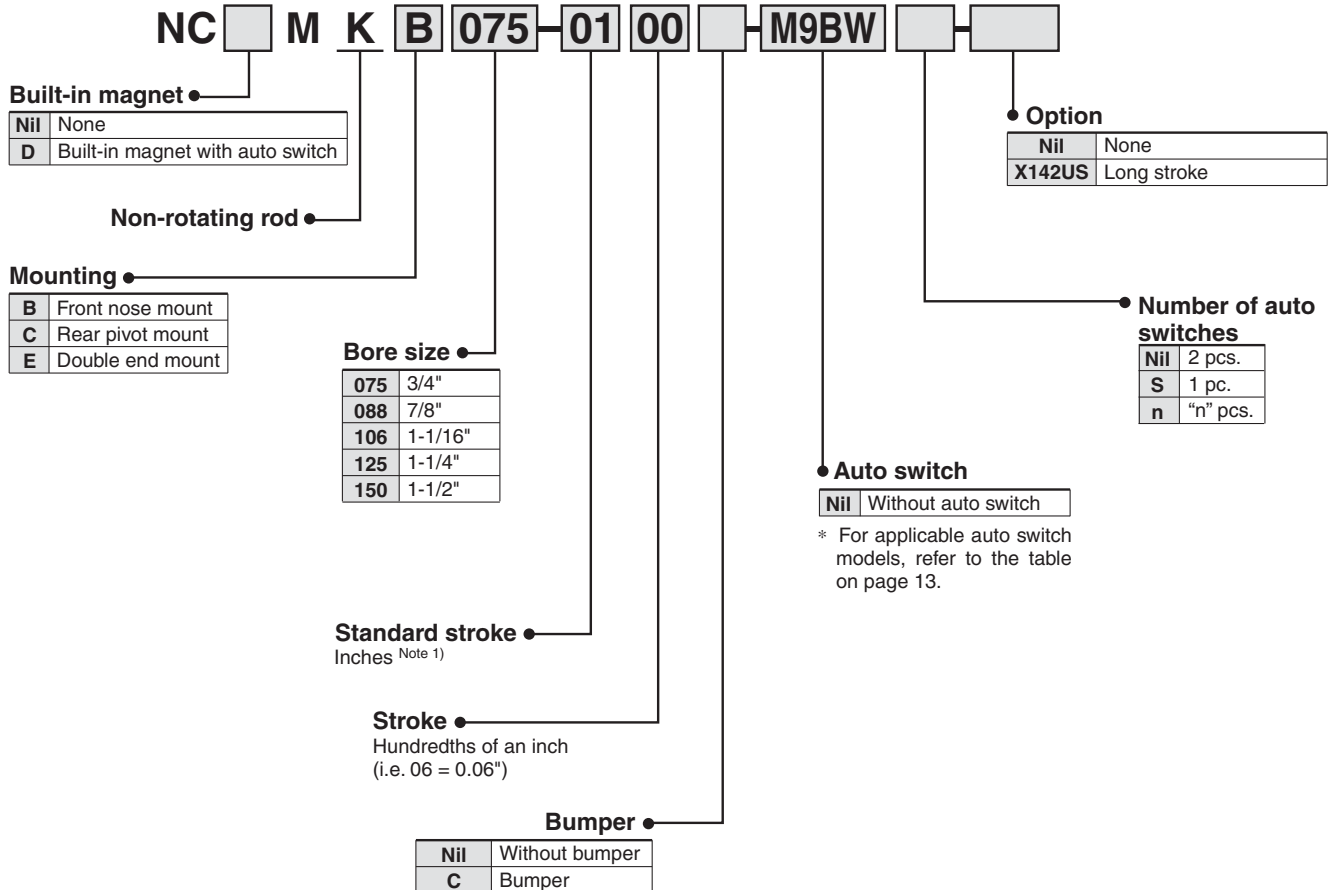
Seal, wear ring, and polished stainless steel tube work together to absorb side load and decrease overall friction, ensuring long lasting service life. (Wear ring used on 3/4" bore and larger.)



Pre-lubricated at the factory means that the NCM does not require a lubricated air system.

# Air Cylinder: Non-rotating Rod Double Acting, Single Rod Series *NCM*

## How to Order



Note 1) See specifications for standard and maximum stroke lengths.

# Series NCM

## Specifications: Double Acting, Single Rod Non-rotating Rod

### Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")
Fluid	Air				
Maximum operating pressure	250 PSI / 1.7 MPa				
Minimum operating pressure	8 PSI / 0.06 MPa				
Ambient and fluid temperature	40 to 140°F / 5 to 60 °C				
Piston speed	2 to 20 in/sec / 50 to 500 mm/sec				
Rod material	Stainless steel 303				
Bumper	Optional (No additional charge on 7/8" and 1-1/4" bore)				
Non-rotating accuracy	± 2.0°		± 1.4°		
Maximum allowable torque	0.04 ft-Lbf (0.06 N·m)	0.09 ft-Lbf (0.13 N·m)	0.12 ft-Lbf (0.16 N·m)		

### Standard Stroke

(inch)

Mounting	Standard stroke	Max. stroke as standard	Long stroke -X142US
Front nose mount (B)	1/2, 1, 2, 3, 4, 5, 6,	12	40
Double end mount (E) Rear pivot mount (C)	1/2, 1, 2, 3, 4, 5, 6, 7, 8, 10, 12	32	40

Note 1) Minimum stroke for mounting auto switches: 0.6 inch for 2 switches, 0.4 inch for one switch.

Note 2) Spring return up to 18" available as special request.

### Theoretical Output: Non-rotating Rod

(lbf)

Bore size (inch)	Rod diameter (inch)	Operating direction	Effective area (sq.inch)	Operating pressure (PSI)					
				25	50	75	100	125	150
075 (3/4")	0.250	OUT	0.442	11.0	22.1	33.1	44.2	55.2	66.3
		IN	0.399	10.0	20.0	30.0	39.9	49.9	59.9
088 (7/8")	0.250	OUT	0.608	15.2	30.4	45.6	60.8	76.0	91.2
		IN	0.566	14.1	28.3	42.4	56.6	70.7	84.9
106 (1-1/16")	0.375	OUT	0.882	22.1	44.1	66.2	88.2	110.3	132.4
		IN	0.787	19.7	39.3	59.0	78.7	98.3	118.0
125 (1-1/4")	0.437	OUT	1.227	30.7	61.4	92.0	122.7	153.4	184.1
		IN	1.098	27.4	54.9	82.3	109.8	137.2	164.6
150 (1-1/2")	0.437	OUT	1.767	44.2	88.4	132.5	176.7	220.9	265.1
		IN	1.638	40.9	81.9	122.8	163.8	204.7	245.6

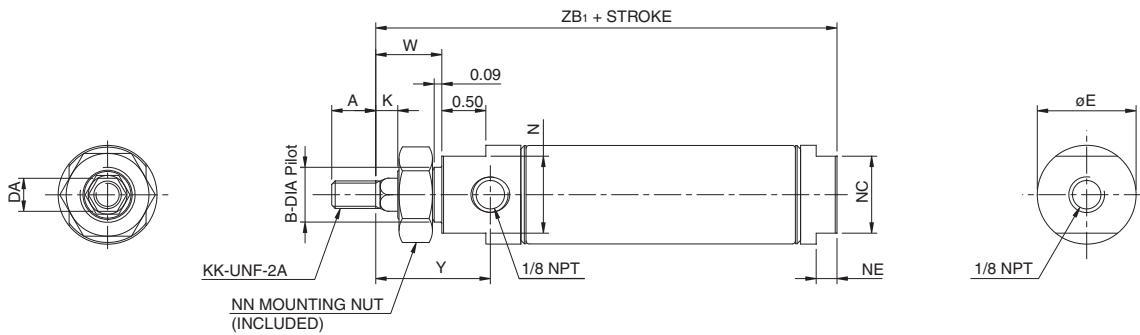
### Weight

(lbs)

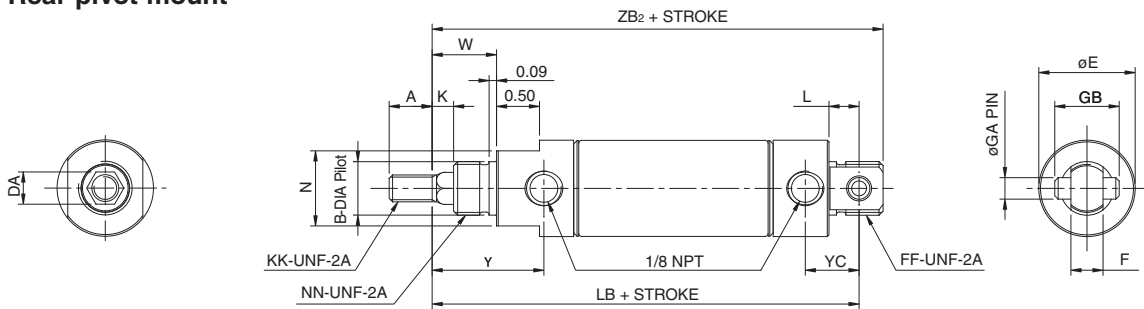
Bore size (inch)	Base weight by mounting style			Add'l weight per inch stroke	Add'l weight for magnet	Add'l weight for bumper
	B	C	E			
075 (3/4")	0.200	0.200	0.280	0.035	0.008	0.012
088 (7/8")	0.208	0.188	0.278	0.038	0.010	0.012
106 (1-1/16")	0.340	0.330	0.420	0.063	0.012	0.011
125 (1-1/4")	0.541	0.591	0.691	0.083	0.020	0.029
150 (1-1/2")	0.720	0.820	0.860	0.104	0.024	0.020

## Dimensions: Double Acting, Single Rod Non-rotating Rod

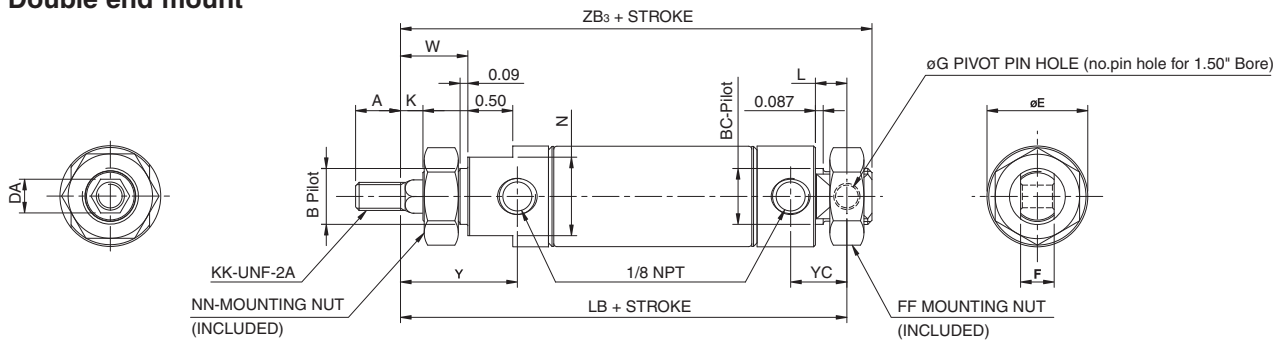
### Front nose mount



### Rear pivot mount



### Double end mount



Bore size (inch)	MM	KK	A	B	BC	DA	E	F	FF	G	GA	GB	K	L	N	NC	NE	NN	W	Y	YC
075 (3/4")	0.250	1/4-28	0.50	0.624 <sup>0</sup> <sub>-0.003</sub>	0.624 <sup>0</sup> <sub>-0.003</sub>	0.25	0.86	0.38	5/8-18	0.251	0.250	0.75	0.25	0.34	0.75	0.62	0.12	5/8-18	0.75	1.20	0.62
088 (7/8")	0.250	1/4-28	0.50	0.624 <sup>0</sup> <sub>-0.003</sub>	0.624 <sup>0</sup> <sub>-0.003</sub>	0.25	0.93	0.38	5/8-18	0.251	0.250	0.75	0.25	0.34	0.75	0.75	0.18	5/8-18	0.75	1.20	0.62
106 (1-1/16")	0.312	5/16-24	0.50	0.624 <sup>0</sup> <sub>-0.003</sub>	0.624 <sup>0</sup> <sub>-0.003</sub>	0.38	1.12	0.38	5/8-18	0.251	0.250	0.75	0.25	0.34	0.88	0.88	0.24	5/8-18	0.75	1.30	0.62
125 (1-1/4")	0.375	3/8-24	0.88	0.749 <sup>0</sup> <sub>-0.003</sub>	0.749 <sup>0</sup> <sub>-0.003</sub>	0.44	1.32	0.50	3/4-16	0.251	0.250	0.98	0.25	0.41	1.06	1.06	0.25	3/4-16	0.88	1.62	0.78
150 (1-1/2")	0.375	3/8-24	0.88	0.874 <sup>0</sup> <sub>-0.004</sub>	0.749 <sup>0</sup> <sub>-0.003</sub>	0.44	1.56	0.62 (C)	3/4-16(E)	—	0.375	1.00	0.38	0.50(C)	1.25	1.25	0.25	7/8-14	1.12	1.81	0.78(C)

### Non-rotating Rod (B/C/E) Mount

Bore size (inch)	LB		ZB1		ZB2		ZB3	
	No bumper	With bumper	No bumper	With bumper	No bumper	With bumper	No bumper	With bumper
075 (3/4")	4.00	4.00	3.22	3.22	4.28	4.28	4.28	4.28
088 (7/8")	3.55	3.81	2.94	3.19	3.83	4.09	3.83	4.09
106 (1-1/16")	3.97	4.11	3.38	3.52	4.25	4.39	4.25	4.39
125 (1-1/4")	4.46	4.72	3.75	4.00	4.86	5.12	4.86	5.12
150 (1-1/2")	4.68 (C)	4.82 (C)	4.00	4.13	5.06 (C)	5.20 (C)	4.81	4.95

Note) Length not affected by addition of magnet.